

**Work Order ID 92478**

Wednesday, October 31, 2012 9:25:03 AM

**\*92478\***

Page 1

Item ID: D350-567-113

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Replacement Window, Extra Large

Stop

**\*NS2\***

Start Date: 10/31/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 10/31/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:	Process Plan:	<i>MF</i>	Date:	<i>12-10-31</i>	Tooling:	Date:	Run	Start	<b>*NR1*</b>
	QC:		Date:		SPC (Y/N):	Date:	Stop		<b>*NR2*</b>

Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									
IIN-D350-567	Rev D									
100			0.00	<i>12-10-31</i>						
<b>*100*</b>	DOCUMENT CONTROL									
DC										
Document Control										
110			0.00	<i>12-10-31</i>						
<b>*110*</b>	Packaging									
Packaging										
Packaging										
	Memo		0.00							
	Pick Packing Kit									
	***ENSURE DT 8439 TEMPLATE IS INCLUDED***									
120			0.00	<i>12-10-31</i>						
<b>*120*</b>	QC4- 100% Inspect kits for completeness									
QC										
Quality Control										
	Memo		0.00	<i>12-10-31</i>						

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Page 2

Item ID: D350-567-113

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Replacement Window, Extra Large

Stop

**\*NS2\***

Start Date: 10/31/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 10/31/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	<b>*NR1*</b>
	QC:	Date:	SPC (Y/N):	Date:		Stop	<b>*NR2*</b>

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Packaging	Packaging	0.00							<i>WBL</i>
Packaging	Memo	0.00	PPD 91930						
	Identify and pack for shipping as per PPPD350-567-113								
	Location: _____								
	PPP Rev: _____								
140 <b>*140*</b> QC	QC21- Final Inspection - Work Order Release	0.00							<i>12/11/2012</i>
Quality Control	Memo	0.00							

*WBL**WBL*  
*12/11/01*

# Picklist Print

Wednesday, October 31, 2012 9:25:01 AM

Page 1

Work Order ID: 92478

Parent Item: D350-567-113

Start Date: 10/31/2012

Required Date: 10/31/2012

Parent Item Name: Replacement Window, Extra Large

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04-08-24 New Issue JLM

IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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212-12 Receptacles	Purchased	No			110	Each	229.0000	12	12	12	—	✓	✓
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3mP

Location	Loc Qty	Loc Code
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380	181	122452
-----	-----	--------

ST365	181	122452
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120077	48	122452
--------	----	--------

121827	20	122452
--------	----	--------

	28	122452
--	----	--------

2600-6 Camlock Stud	Purchased	No			110	Each	651.0000	12	12	12	—	✓	✓
------------------------	-----------	----	--	--	-----	------	----------	----	----	----	---	---	---

3mP

Location	Loc Qty	Loc Code
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396	17	122452
-----	----	--------

122763	17	122452
--------	----	--------

ST365	634	122452
-------	-----	--------

120077	4	122452
--------	---	--------

121287	32	122452
--------	----	--------

122441	98	122452
--------	----	--------

122973	200	122452
--------	-----	--------

123150	300	122452
--------	-----	--------

2600-LW Camloc Retaining Washer	Purchased	No			110	Each	707.0000	12	12	12	—	✓	✓
------------------------------------	-----------	----	--	--	-----	------	----------	----	----	----	---	---	---

3mP

Location	Loc Qty	Loc Code
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ST365	707	122973
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121524	9	122973
--------	---	--------

122317	80	122973
--------	----	--------

122452	127	122973
--------	-----	--------

122973	191	122973
--------	-----	--------

123150	300	122973
--------	-----	--------

# Picklist Print

Wednesday, October 31, 2012 9:25:02 AM

Page 2

Work Order ID: 92478

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 10/31/2012

Required Date: 10/31/2012

Start Qty: 1.00

Required Qty: 1.00

AN526G832R9

Screw

Purchased

No

110

Each

423.0000

21

21

*Smf*

Location

Loc Qty

Loc Code

ST345 389

122814 389

ST346 25

120181 21

121556 4

ST347 9

118983 9

*122814*

AN960JD8

Washer

D2463

Seal

1x (D2463-0860 as per dwg) CUT TO 86.00"

*Smf* NAS1149DN832J

Purchased

No

110

Each

0.0000

42

42

*722441*

*7166*

*7.5431579*

*Smf* *7 mezz 86.00\*

Manufactured

No

110

f

752.6421

D3290-041

Replacement Window Assembly

*Smf*

Manufactured

No

110

Each

4.0000

0

1

FG-778150-550-ROL

7781 9oz Glass 50"x125yd

2sq yards

*Smf*

Purchased

No

89112

Loc Qty

Loc Code

ST219 4

4

110

sf

1,747.5000

18

18

*89112*

*119099*

Location

Loc Qty

Loc Code

ST416 1747.5

123239 1747.5

# • Picklist Print

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Work Order ID: 92478

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

MS20426AD3-S

Rivet

SM

Purchased

No

110

Each

11,532.000

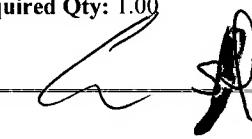
24

Start Date: 10/31/2012

Start Qty: 1.00

Required Date: 10/31/2012

Required Qty: 1.00



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST316	11532	
4179	390	
4444	5046	
4533	6096	

MS21042L08

Nut

SM

Purchased

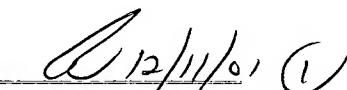
No

110

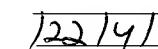
Each

1,189.0000

21



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
315	9	
122452	9	
ST315	500	
122814	500	
ST317	680	
122141	680	



**REFERENCE ONLY**

DART AEROSPACE LTD.

*SpD*

**D350-567**

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**5.0 PARTS LIST**

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
				1	1	D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
					D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
1					D2463-0750	NEOPRENE SEAL
	1				D2463-0860	NEOPRENE SEAL
9	<del>12</del>				2600-6	1/4 TURN FASTENER
9	<del>12</del>				2600-LW	WASHER
9	<del>12</del>				212-12	RECEPTACLE
22	<del>21</del>				AN526C832R9	SCREW, (OR AN526C832-9, OR MS51957-126)
44	<del>42</del>				AN960JD8	WASHER
22	<del>21</del>				MS21042L08	NUT, (OR MS21042-08)
18	<del>24</del>				MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	<del>2 SQ. YD</del>			N/A	9.7oz.7781 S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
				1	D3293-1	DOUBLER
				1	D3294-1	BRACKET
				1	D3295-041	FLOOR WINDOW
				1	D3296-041	DOOR ASSEMBLY
				1	D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D  
Date: 08.07.08